



# Absorber R&D, Test Facilities, and University Participation

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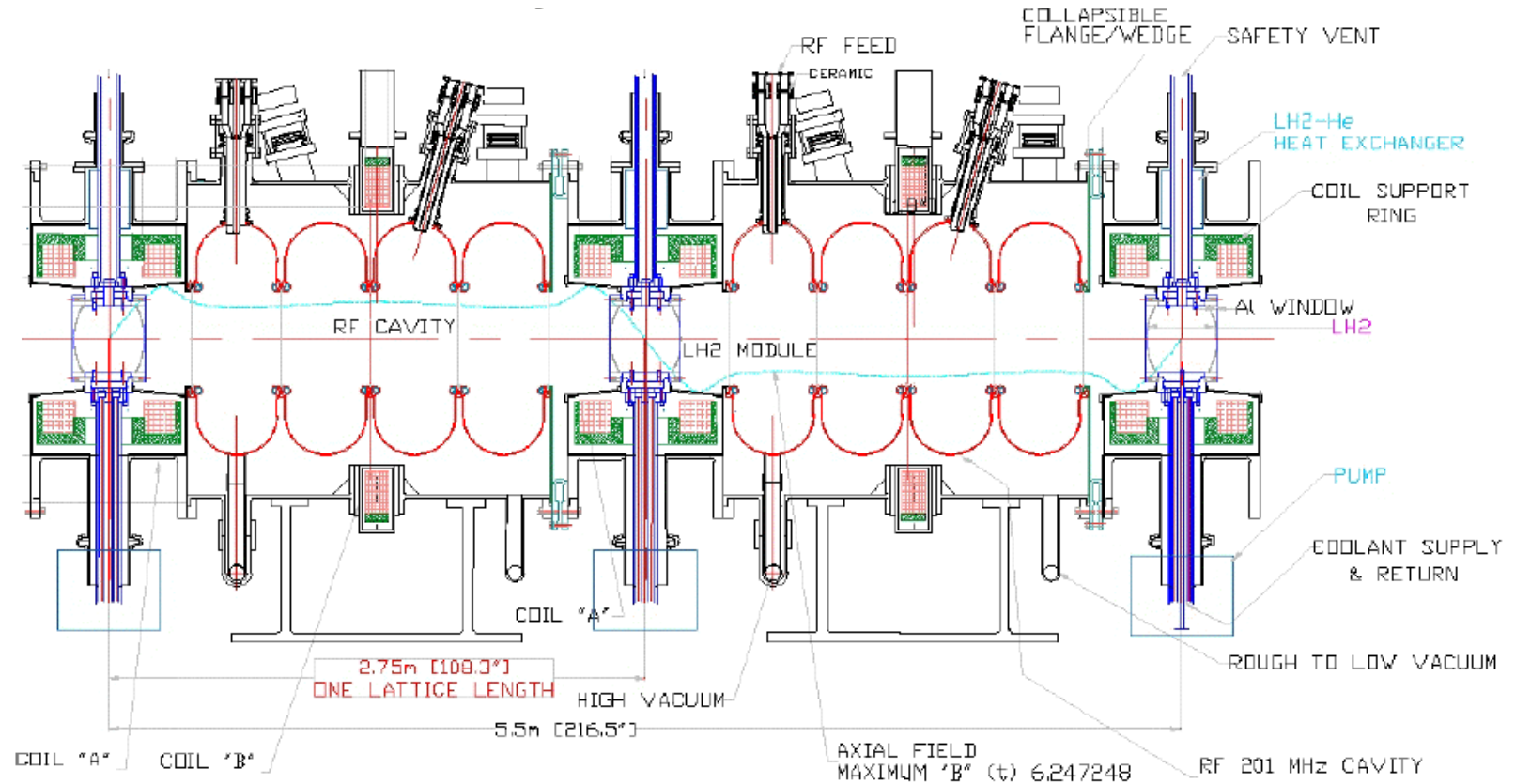


Muon Collaboration Meeting  
Fermilab  
May 2, 2001

# MuCool R&D Projects & Facilities

1. High-gradient RF Cavities
  2. Lab G RF test facility
  3. High-power liquid-hydrogen energy absorbers
  4. Linac-area Test Facility
  5. Muon-beam/cooling-channel instrumentation
- } J. Corlett & R. Rimmer, LBNL  
A. Moretti, FNAL

# SFOFO Cooling-Channel Layout



Cooling-channel Lattice 1, four cavities per cell

# LH<sub>2</sub> Absorbers – Main Issues

1. Minimize scattering-induced beam heating
  - Use LH<sub>2</sub>
  - Use as thin and low-Z windows as practical
2. Remove large heat flux from muon-beam  $dE/dx$ 
  - Need to understand fluid flow and heat transfer
3. Prototype and test to verify designs
  - Complicated engineering issues require empirical tests
  - Both bench and beam tests planned

## Absorbers & Power Dissipation

- Baseline Study II design has 3 types of absorbers:

Absorber	Length (cm)	Radius (cm)	Window thickness ( $\mu\text{m}$ )	Number needed	Power diss. (W)
Minicool	175	30	$\approx 300$	2	$\approx 5500$
SFOFO 1	35	18	360	16	$\approx 300$
SFOFO 2	21	11	220	36	$\approx 100$

- Note:  $\sim 100$  W/absorber (SFOFO)
    - Lineal power density  $\approx 5\text{--}10$  W/cm
- comparable to high-power  $\text{LH}_2$  targets  
(cf. SLAC, Bates, JLab)

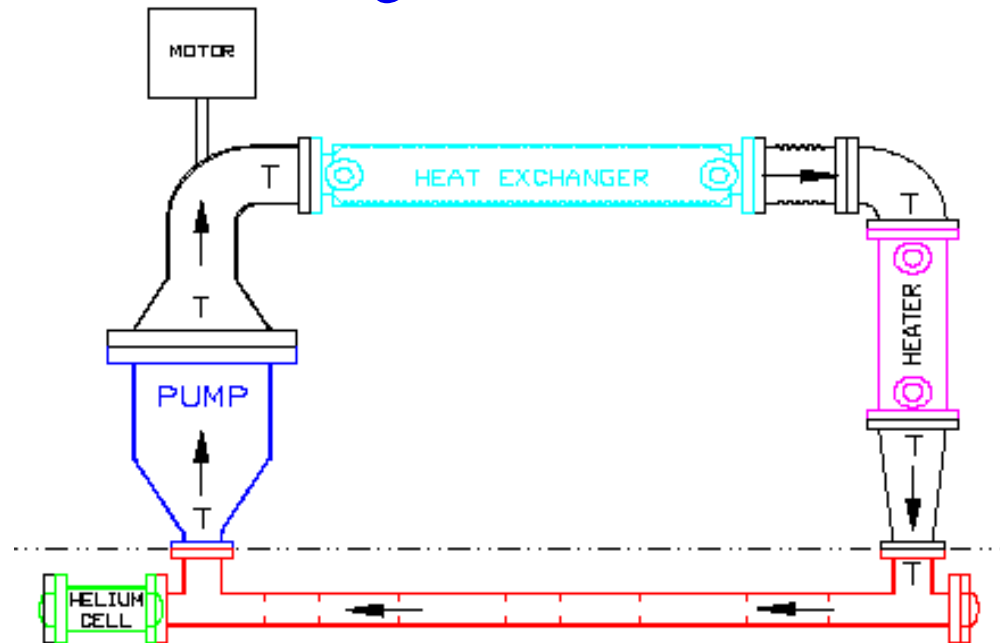
# Heat Transfer

- Need to assure adequate heat transfer from core to periphery

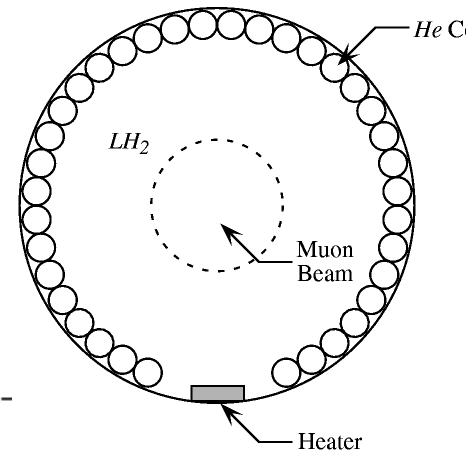
⇒ Avoid longitudinal flow

- 2 approaches:

## 1. Flow-through



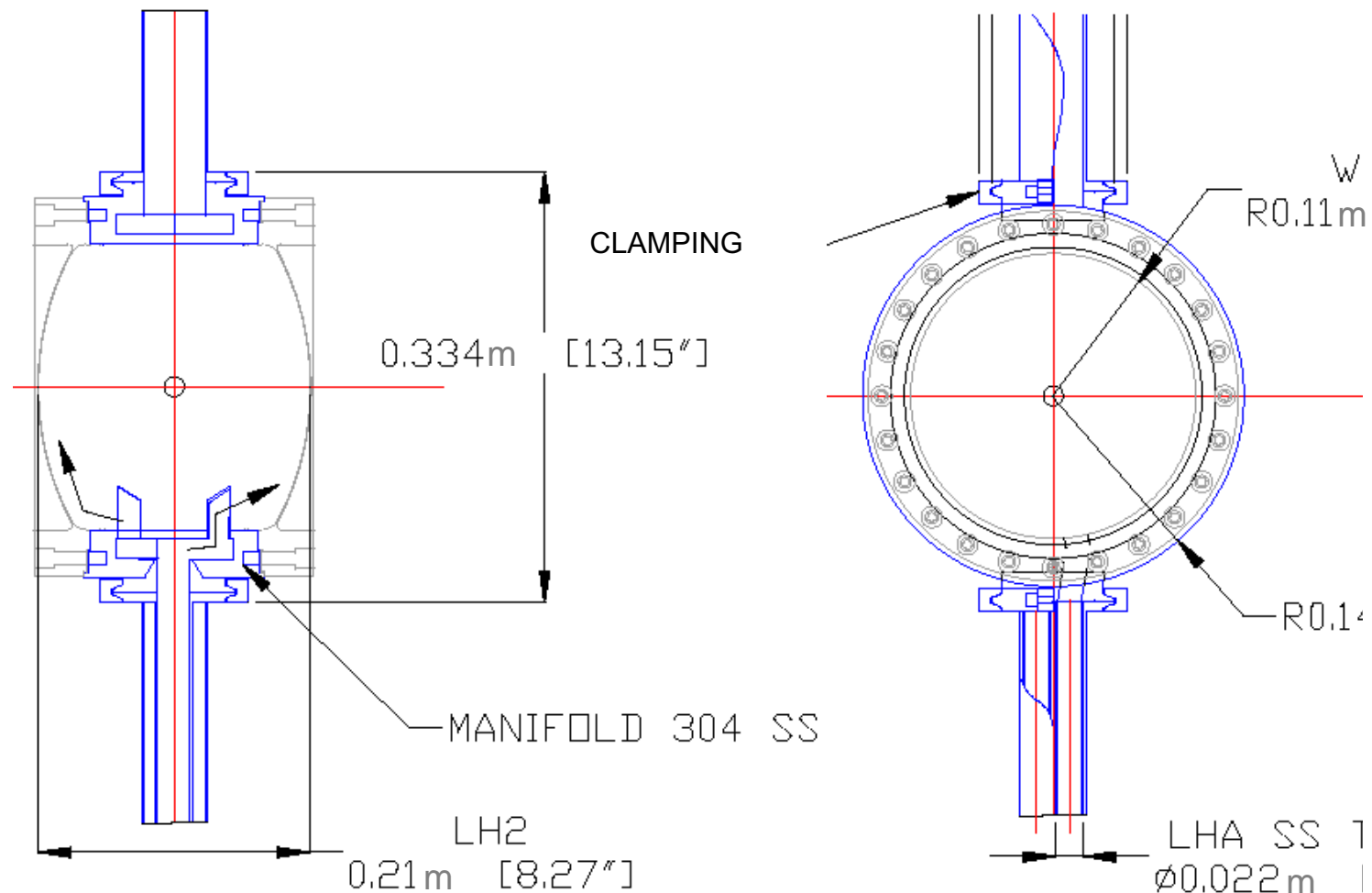
## 2. Convection



- Both appear feasible – further studies & tests in progress

# SFOFO 2 Absorber Assembly

(flow-through example shown)

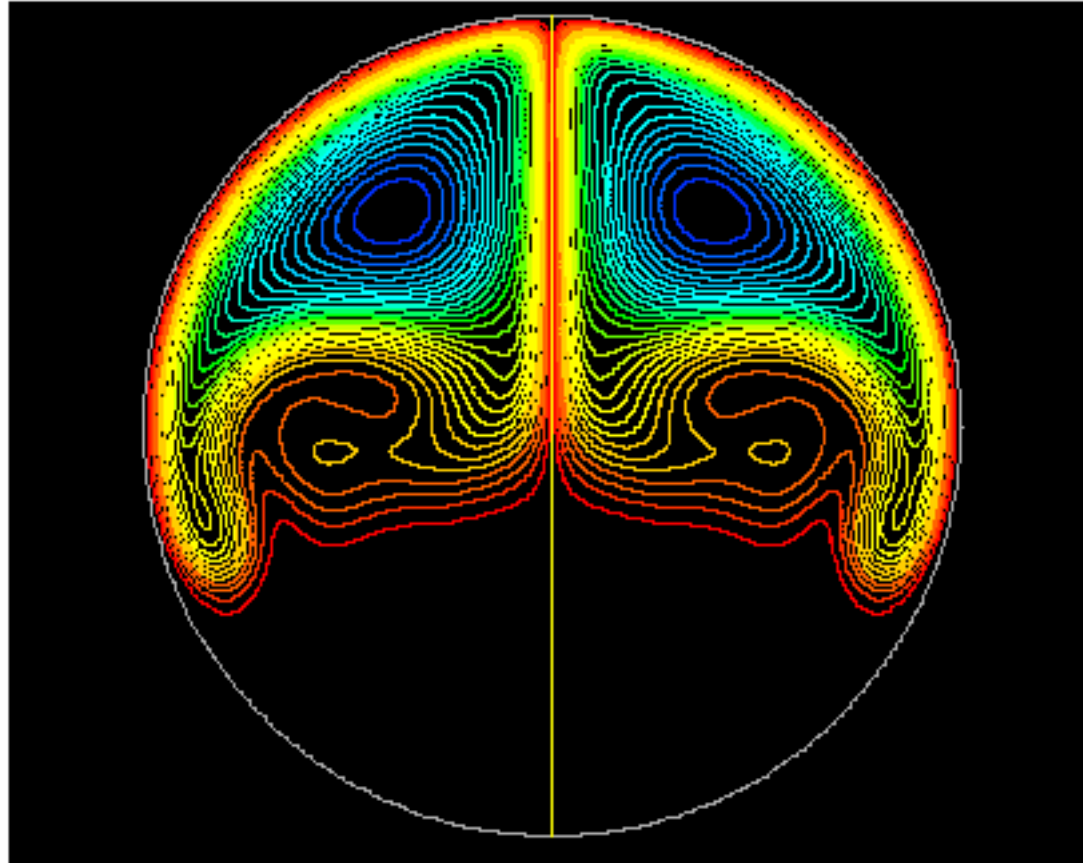


- Nozzles that determine flow pattern need to be designed and tested heuristically

→ Will bench-test this with room-temperature flow model

## Convection Design

- Performance more amenable to calculation than for flow-through,
  - key question: convective heat transfer coefficient within  $\text{LH}_2$
- 2D CFD calc by IIT engineering M.S. student (3D calc impractical):

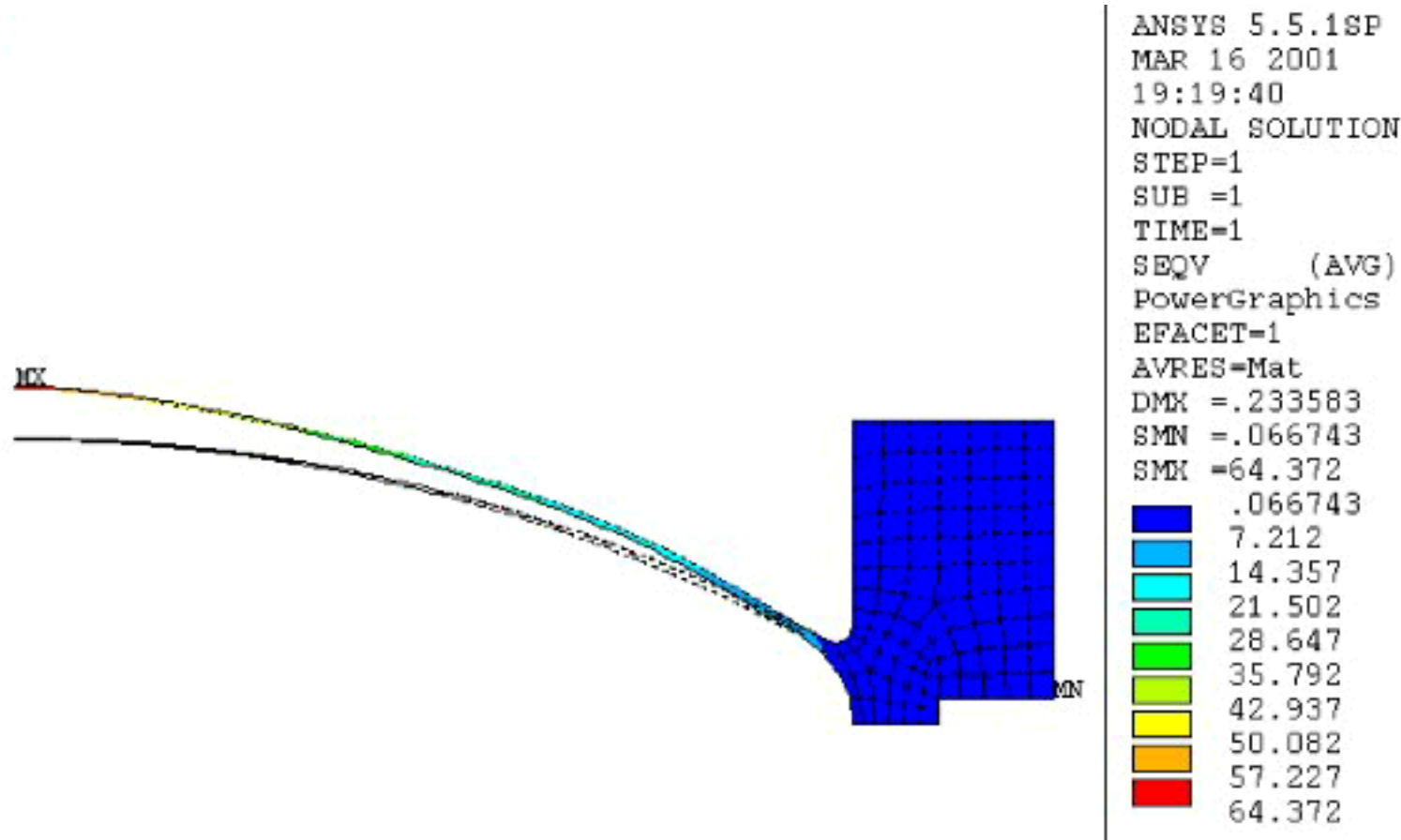


- Refinement of CFD calcs ongoing
- KEK-Osaka group building prototype to be tested here



## Window Thickness

- ANSYS F.E.A. study (C. Darve, NWU) shows that tapered 6061-T6 Al torispherical window of 360- $\mu\text{m}$  (220- $\mu\text{m}$ ) thickness and 18-cm (11-cm) radius safe at 1.2 atm:



# Thinner Windows?

From D. Summers:

Al alloy name	Composition	Density	Yield strength @300K	Tensile strength @300K	Tensile strength @20K	Rad. Length
	% by weight	(g/cc)	(ksi)	(ksi)	(ksi)	(cm)
6061-T6	1.0Mg 0.6Si 0.3Cu 0.2Cr	2.70	40	45	68	8.86
2090-T81	2.7Cu 2.2Li .12Zr	2.59	74	82	120	9.18

- “Aircraft alloy” 2090-T81 80% stronger than 6061-T6

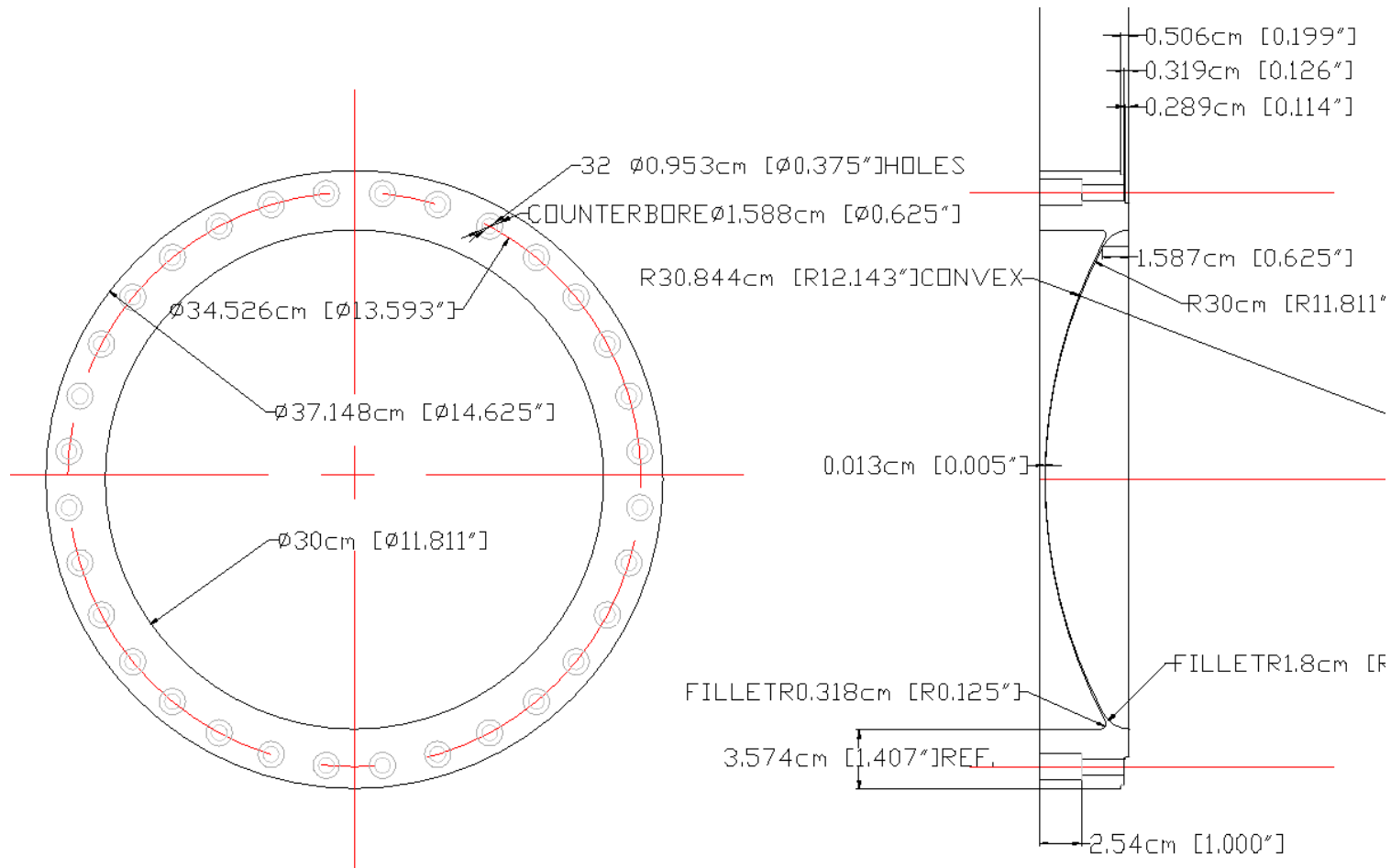
⇒ Thickness can be reduced by  $\approx 45\%$

⇒  $200\ \mu\text{m}$  thickness at 18-cm radius  
 $125\ \mu\text{m}$  thickness at 11-cm radius  
at 1.2 atm

**IF** design scales  $\approx$  linearly and

**IF** such thin foils can be manufactured from this material

# Prototype Window Design



TEST ABSORBER WINDOW  
PROFILE GEOMETRY

MATERIAL: 6061-T6

E.L.Black/IIT  
8/2/2000  
REV 5 8/5/2000  
CURRENT DESIGN IN FABRICATION

# Prototype Window – as built

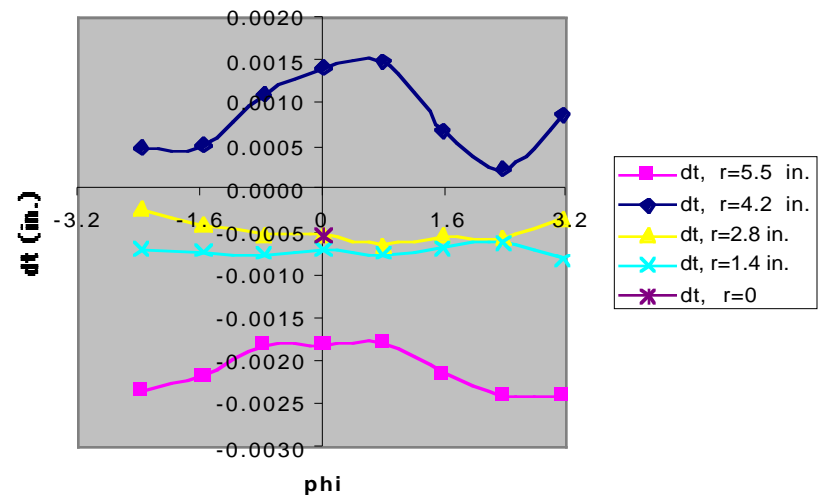
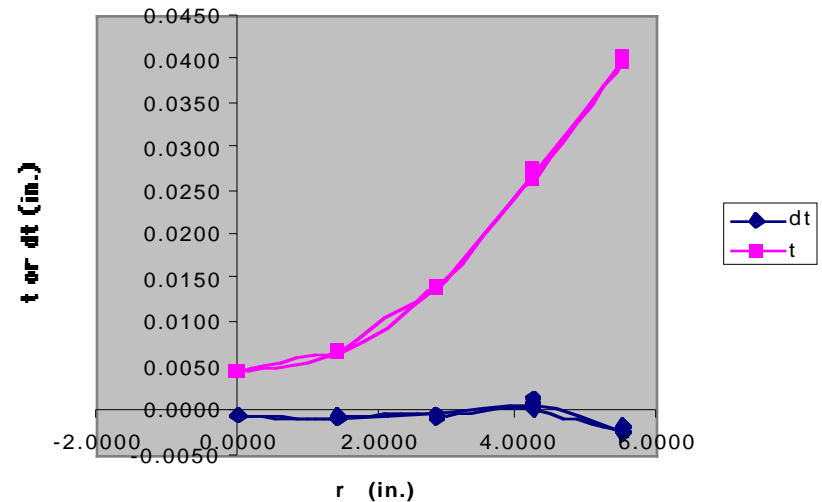
- Fab: NC machine (U. Miss.):



- Pressure-test back plate:

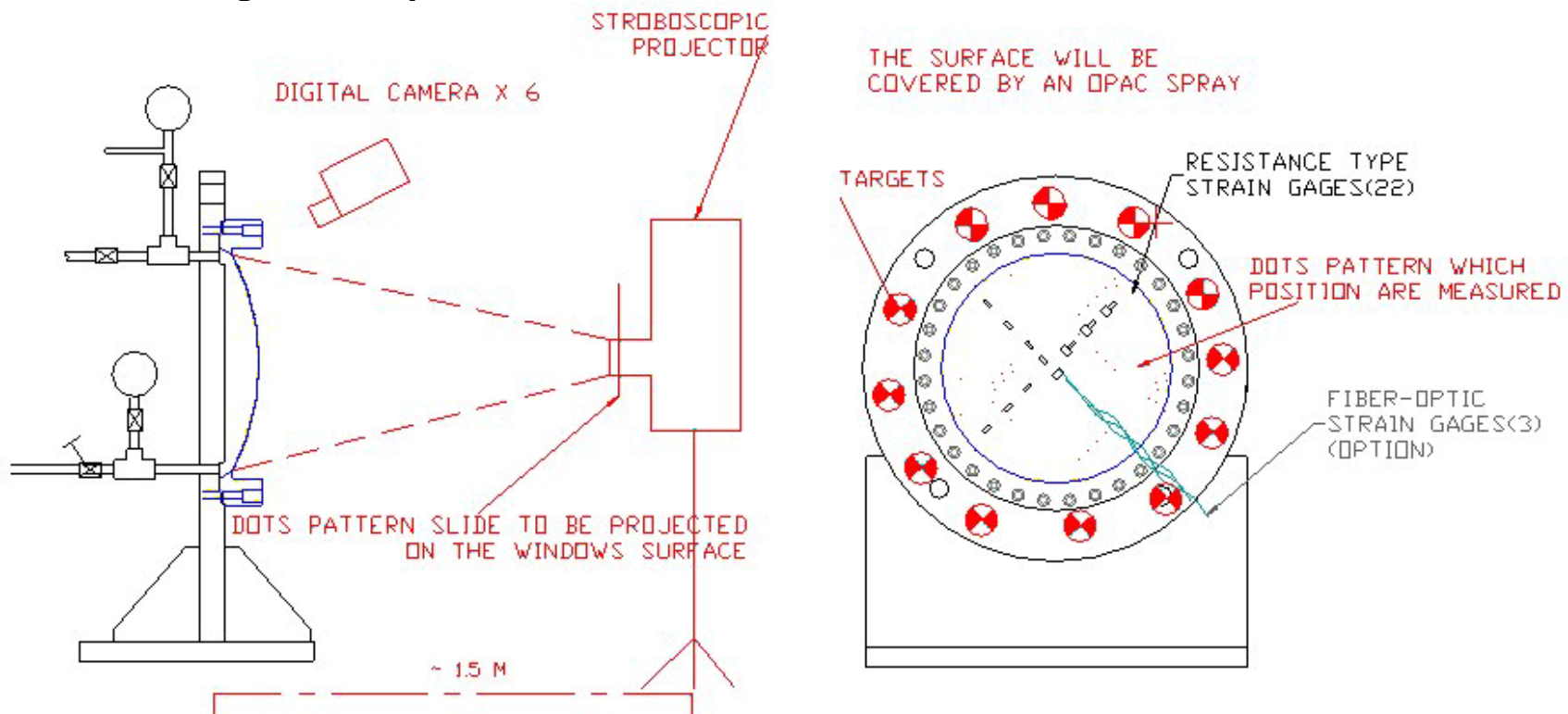


Prototype window measurements  
by R. Riley (FNAL), 2/22/01



# Window Overpressure Test

- Pressurize window prototype with H<sub>2</sub>O to certify F.E.A. calculation
- To take place later this month
- Monitoring techniques:
  - Strain gauges
  - High-speed photography
  - $\Delta V$  (observe change in H<sub>2</sub>O height in graduated cylinder)
  - Photogrammetry:



WINDOW PRESSURE TEST SETUP W/ ITS INSTRUMENTATION



# Linac-area Test Facility (LTF)

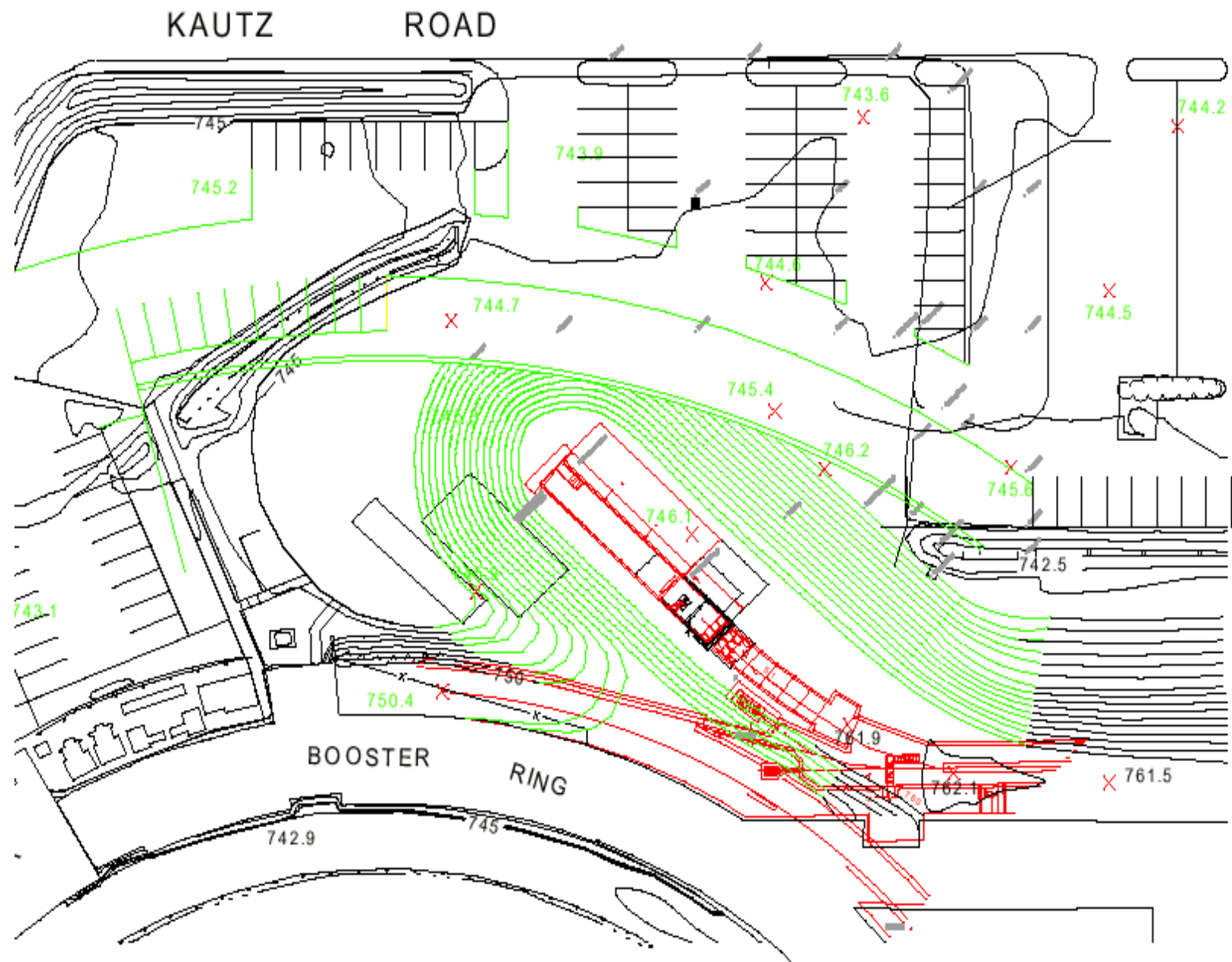
- View to southwest from Wilson Hall showing parts of Linac berm and gallery, Booster, and parking lot



- Zoomed view showing Linac access area to be converted into Linac-area Test Facility



# LTF Layout



# LTF Program

## Current plans:

### **1. Liquid Hydrogen Absorber test facility**

- a. Engineering Tests (no beam) — starting ~ June 2001
- b. Hydrogen Absorber beam test — could start ~ June 2002
- c. Short Fully Integrated Cooling Section: LH<sub>2</sub> Abs., Be-Window RF Cavity, SC Solenoid — 2002–2003

### **2. High Power RF Testbed, 200 MHz and 805 MHz**

- a. Be-Window RF Cavity, High-Power RF Test
- b. Grid-Based RF Cavity, High-Power Test
- c. Cryo-Cold Copper Cavity

## Options for the future:

### **1. Superconducting Test Facility**

200 MHz Superconducting Cavity, NSF-Cornell

805 MHz Cavity for Linac Energy Upgrade

### **2. Any H<sup>-</sup>, 400-MeV-Beam-Related Experiment**

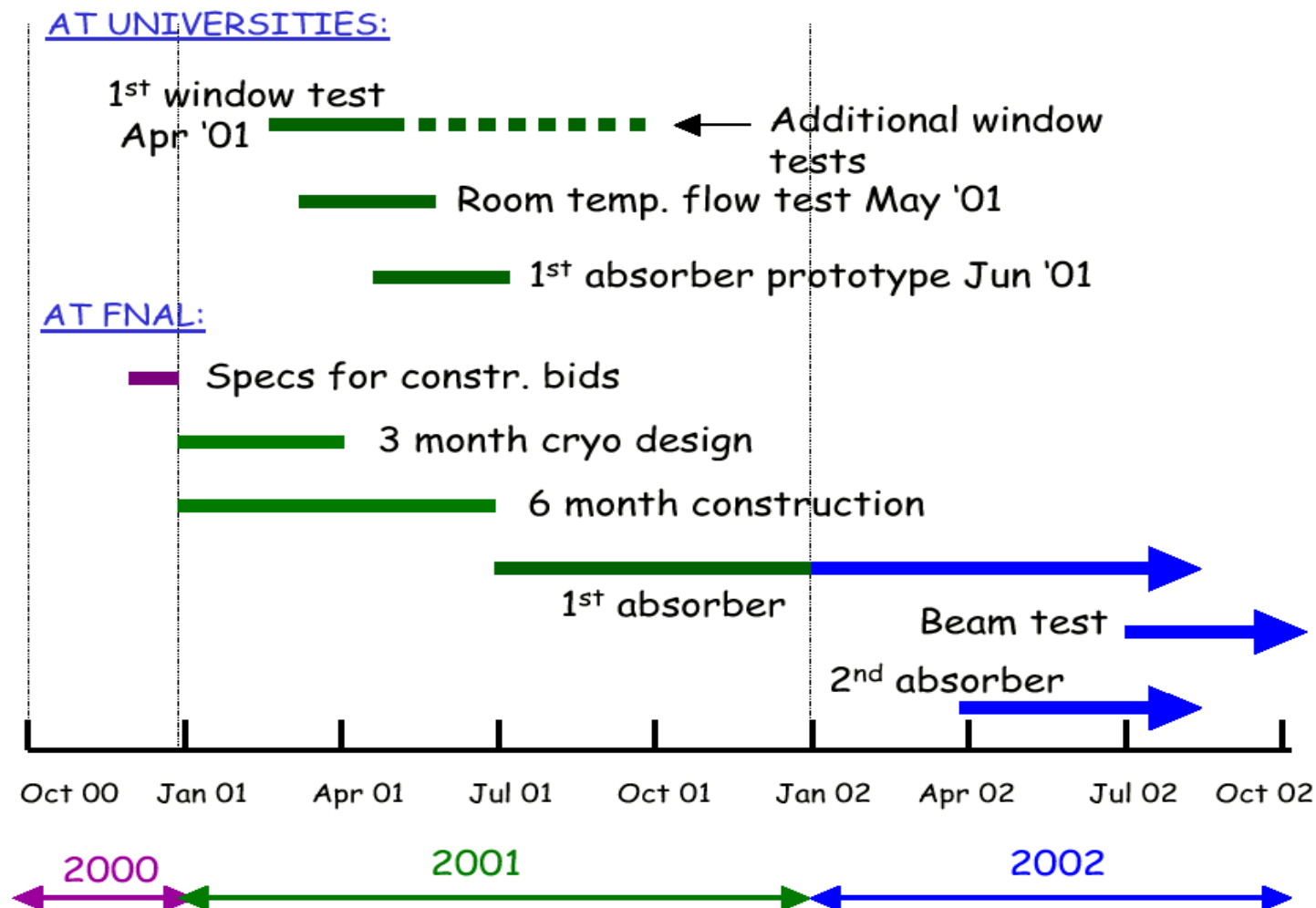


# LH<sub>2</sub> Timelines

- Initial tests:

1. Window overpressure test (IIT/NIU/NWU)
2. Fluid-flow test (IIT/NIU)
3. 1st-absorber cryogenic bench tests (IIT/NIU/NWU/UIUC/FNAL/KEK)

{ instrument with strain gauges,  
high-speed camera,  
maybe bolometry



# Instrumentation Ideas

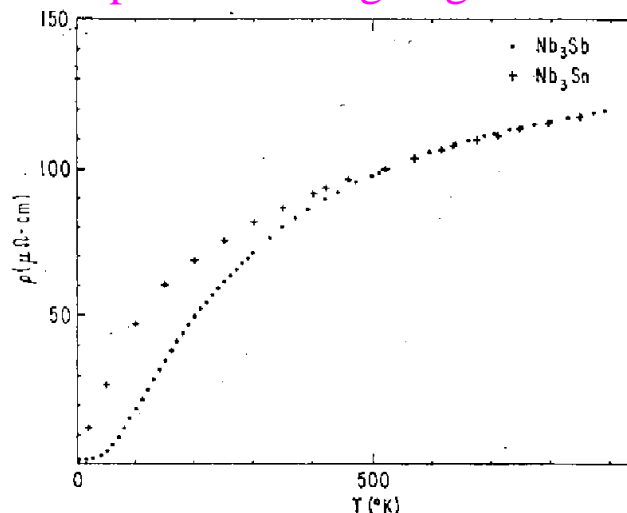
- Instrumenting a muon cooling channel will be challenging:

- close quarters
- high  $B$  fields
- high particle flux
- high x-ray flux from RF cavities
- high RF EM background

- Workshops held at CERN 7/00, IIT 11/00, Rutherford 2/01
  - some promising ideas proposed:

- $\text{LH}_2$  scintillation
- SEMs & Faraday cups
- transition radiation from windows
- high-stability gas or solid-state detectors
- superconducting-edge bolometry:

} To be tested in Lab G starting this year



Idea: superconductor with rapidly-varying conductivity near LH2 temp gives high sensitivity to heating of absorber windows

Could also be resistive material

- in either case apply to window surface as thin film

# Illinois Consortium for Accelerator Research

- **Founded in 1999, funded in 2000 (NSF, Illinois DCCA, IBHE)**

- **Institutions and principal personnel**

## **Topics**

1. **Illinois Institute of Technology**

E. Black, K. Cassel, D. Kaplan, T. Morrison

Cooling studies,  
absorber development,  
instrumentation,  
system engineering &  
integration

2. **Northern Illinois University**

G. Blazey, M. A. Cummings, D. Hedin, D. Kubik

Absorber development

3. **Northwestern University**

C. Darve, H. Schellman, M. Velasco

Instrumentation,  
neutrino physics,  
absorber engineering

4. **University of Chicago**

K.-J. Kim, M. Oreglia, Y. Wah

Cooling theory,  
instrumentation

5. **University of Illinois at Urbana-Champaign**

D. Errede, M. Haney

Beam optics,  
absorber tests

(+ non-ICAR MuCool universities: FSU, IU, U. Miss., Princeton, UCB, UCLA)

...all working in close collaboration with Fermilab and the NFMCC